

Date: Tuesday, 8/14/2007 6:32:10 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LEVER
Job Number	33887		
Estimate Number	10585		
P.O. Number	N/A	Part Number	D2160
This Issue	8/14/2007	Drawing Number	D2160 REV B
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	B
Previous Run	28386	Material	N/A
Written By	<i>JL 07-08-14</i>	Due Date	8/21/2007
Checked & Approved By		Qty:	50
Comment	Est. C 04.11.04 Rerformat KJ/RF Est Rev:D Now on Waterjet 06-09-06 JLM	Um:	Each

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M304S14GA	304SS .080 
Comment: Qty.: 0.0182 sf(s)/Unit Total : 0.9083 sf(s) 304SS .080 (M304S14GA) BATCH: M105(12) HB 07-08-4		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D2160 Dwg Rev: B HB 07-08-14 Prog Rev: B		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 07-08-14		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK En 07/08/14 XSG <i>counted</i>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary SAD 07/08/16 69		

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEVER

Job Number: 33887

Part Number: D2160

Job Number:



Seq. #: Machine Or Operation: Description:

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3245

Identify as D2160

JB 07/08/27 59

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

EP 07/08/08 59

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD 07/08/29 59

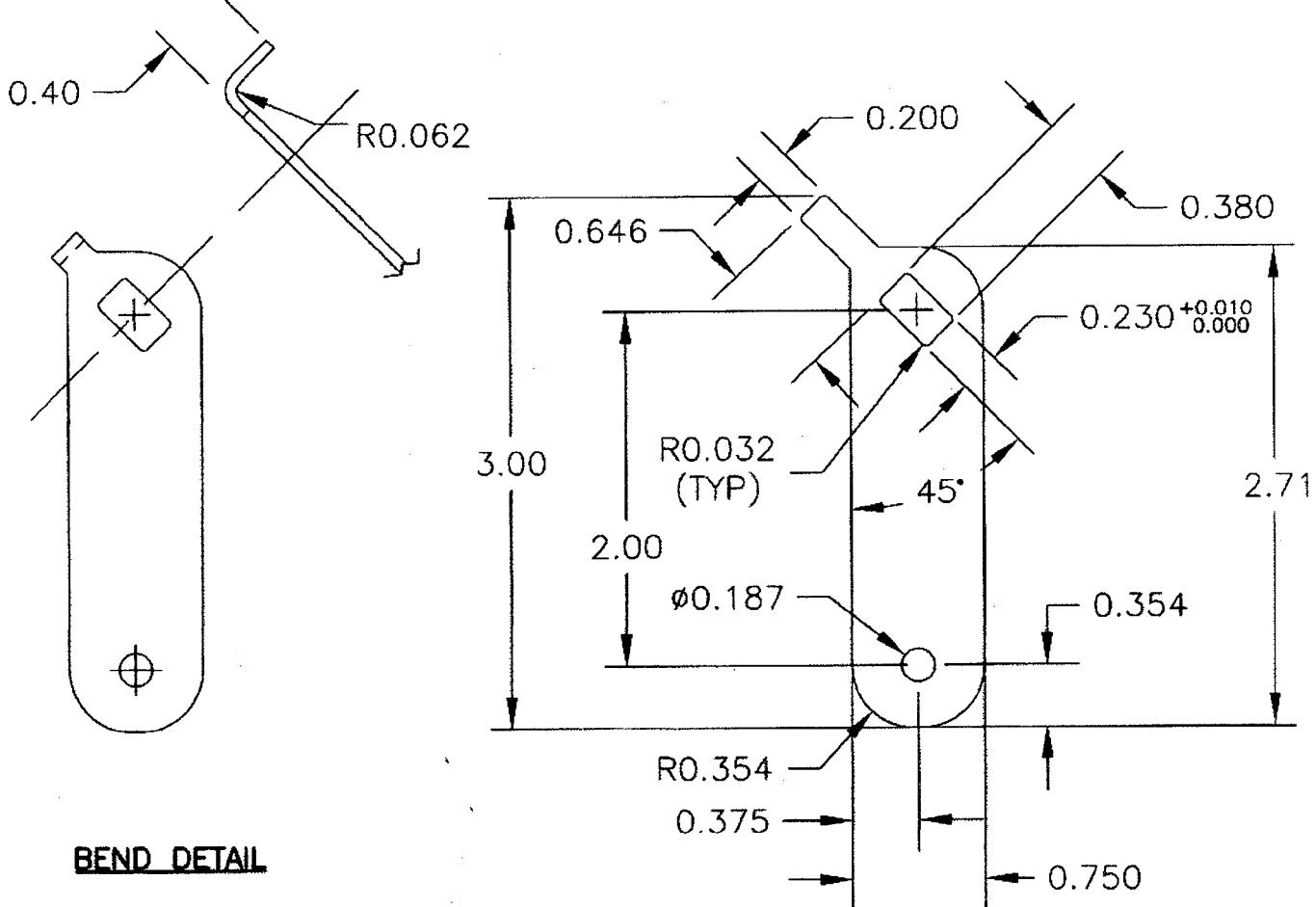
Job Completion



U 07/08/29

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2160	REV. B SHEET 1 OF 1
DATE 05.01.25		TITLE LEVER	SCALE 1:1
A	93.04.04	NEW ISSUE	
B	05.01.25	ADDED FLAT PATTERN; REMOVED Ø0.106	

RELEASED
05.02.02**BEND DETAIL****FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS 0.075 (14 GAUGE) THICK (REF. DART SPEC. M304S14GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) ALL DIMEMENSIONS ARE INCHES

DART AEROSPACE LTD	Work Order:	33887
Description: LEVER	Part Number:	D2160
Inspection Dwg:	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: HR
Date: 07-08-14

Audited by:	S
Date:	07/08/14

Prototype Approval:	<i>NA</i>
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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